

Method and device for monitoring sensors and for locating failures in an industrial process.

Patent number: EP0537041
Publication date: 1993-04-14
Inventor: D ANDREA ANGEL (FR); KIENER PHILIPPE (FR); PHILIPPE DENIS (FR); PUISSANT ALAIN (FR); RAGOT JOSE (FR)
Applicant: LORRAINE LAMINAGE (FR)
Classification:
- international: B21B37/00; B21B33/00; G01D21/00; G05B9/02; G05B23/02; B21B37/00; B21B33/00; G01D21/00; G05B9/02; G05B23/02; (IPC1-7): B21B33/00; G05B9/02
- european: B21B33/00; G05B9/02
Application number: EP19920402560 19920917
Priority number(s): FR19910012323 19911007

Also published as:

JP5273002 (A)
 FR2682208 (A)
 EP0537041 (B)

Cited documents:

US4249238
 US5047964
 JP58155413

[Report a data error](#)**Abstract of EP0537041**

Method for monitoring an industrial process including a succession of steps P₁ to P_n for transforming a product from an initial state Y₀ to a final state Y_n, in which each step P_i and each state Y_i are characterised by representative parameters, is characterised in that, for each step P_i, the parameters representative of the state Y_i of the product are calculated with the aid of a mathematical model F_i representative of the said step, on the basis of parameters representative of the state Y_{i-1} of the product before the step and of the parameters representative of the step P_i; the parameters representative of the final state Y_n of the product are measured; values of the calculated and measured parameters representative of the final state of the product are compared in order to determine therefrom deviations, and the values of the measured parameters are compared with tolerance brackets and the calculated deviations with tolerance thresholds in order to determine, in the event of disagreement, a malfunction of at least one sensor and/or of at least one step of the process.